

5 8 3 2 D 0.150 -R0.031 2 PL --- 0.097 --- 0.075 0.124 Ø0.44 REF Ø0.078 **THRU ALL** Ø0.302 0.33 0.030 X 45° 2 PL -0.020 X 45° 2PL 0.015 X 45° 0.38 0.17 2PL 0.65 **SECTION A-A** D5644-1 QUICK RELEASE PIN CAP (KNURLING NOT SHOWN FOR CLARITY) RELEASED 2018 -12- 03 NOTES:
1) MATERIAL: AISI 303/304/316 SS ROUND BAR
PER ASTM A582 (303), ASTM A276 (304/316)
REF DART SPEC M303R OR M304R
2) FINISH: KNURL OUTER SURFACE OF CYLINDER
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) RREAK SHARD EDGES: 0.005 TO 0.010 MAY DESIGN **DART AEROSPACE LTD DRAWN** PM HAWKESBURY, ONTARIO, CANADA **APPROVED** CHECKED VS DRAWING NO. REV. A D5644 JFS MFG. APPR. SHEET 2 OF 2 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) ALL UNDEFINED FEATURES CONTROLLED BY D5644.SLDPRT. REV. A TITLE **APPROVED** VS **SCALE** QUICK RELEASE PIN CAP DE APPR. NTS 8) WEIGHT: 0.01 LBS COPYRIGHT @ 2016 BY DART AEROSPACE LTD

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